



Teda

Clamping
systems

SPEED GRIP SERIES

SPEED GRIP SERIES is a high-quality fast clamping system for **vertical tool change of standard Promecam tools** without any modification.

Speed Grip **clamp is slim** and when tool is inserted, it is **lifted and seated automatically**.

When the clamp is open, a tool doesn't fall down but a specific movement is required to remove it in **total safety**.

During tool change machine downtime is minimized and **set-up time is saved by 80%** compared to a traditional manual clamping.

Available in both pneumatic and manual versions



MANUAL SPEED GRIP



Single clamp



Double clamp

SPEED TOUCH



SPEED TOUCH CLAMP allows you to reuse the existing intermediate on a press brake, replacing only the front bracket, thus obtaining, with a minimum investment, a quick change system

SPEED GRIP FLEX



Flexible pneumatic pipes housed in a protected position

SPEED GRIP TELESCOPIC



Pneumatic system equipped with a telescopic pipe which enables a large lateral movement of the modules if you need extra space

SPEED GRIP STAR



Patented STAR SYSTEM includes a special upper clamp to be mounted to the upper beam, which enables the transmission of compressed air through the intermediate and to the main clamp without pipes.

Thanks to this system, you can easily remove one or more units in any position along the press brake for total flexibility

PNEUMATIC CLAMPING SYSTEMS FOR DIES

MOD. 21202W



Pneumatic system with reduced overall dimensions which is suitable to clamp dies with 60mm base.
Air connection is with telescopic pipes housed in a protected position

PNEUMATIC CLAMPING SYSTEMS FOR DIES

MOD. 21006



Pneumatic system which can be mounted directly onto a press brake table. It guarantees perfect clamping of sectioned tools thanks to its high clamping force and adaptable shape

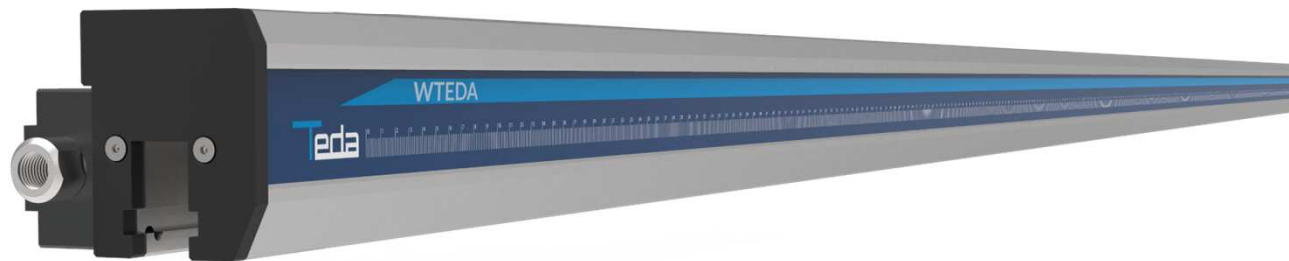
PNEUMATIC CLAMPING SYSTEMS FOR DIES

MOD. 21005



Pneumatic system which can clamp dies with 14mm tang and guarantees perfect clamping thanks to its high clamping force and adaptable shape

W-TEDA



Quick pneumatic upper system of hardened C45 for New Standard tools, length from 1100 to 6100 mm.

Automatic alignment of punches with safety pins and with click system and extremely high clamping force.

Maximum load 1800 kN / m on the head and shoulder.

To be screwed directly to the upper beam or available with Promecam tang or a special tang on the top.

AXIAL MANUAL



Manual clamping system for upper tools by means of a comfortable ergonomic lever. Automatic alignment of punches with safety pins and with click system

Clamping unit height = 100mm.
Bending axis at 7mm.
Also available without wedge